

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Identifier: 4140A

Othe Means Of Identification: Flux Remover for PC Boards (Aerosol) / Nettoyant de Flux pour Cartes PC (Aérosol)

Related Part # 4140A-375G

Recommended Use and Restriction on Use

Use: Flux Remover for PC Boards

Uses Advised Against: Not available

Details of Manufacturer or Importer

Manufacturer MG Chemicals 1210 Corporate Drive Burlington, Ontario L7L 5R6 CANADA

MG Chemicals (Head Office) 9347-193 Street Surrey, British Columbia V4N 4E7 CANADA

A	+1-800-340-0772	2	+1-905-331-1396
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E-MAIL	support@mgchemicals.com	E-MAIL	info@mgchemicals.com
WEB	www.mgchemicals.com		

E-MAIL (Competent Person): sds@mgchemicals.com

Emergency Phone Number

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents) USA or CANADA—Call Verisk 3E at **+1-866-519-4752** or **+1-760-476-3962** (Service access code: 335388)

For emergencies involving the transport of dangerous goods; 24/7 service CANADA—Call CANUTEC collect at **+1-613-996-6666** or ***666** on cellular phones

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Section 2: Hazard(s) Identification

Classification of Hazardous Chemical

GHS Categories

Criteria		Category	Signal Word	Pictograms
Flammable Aerosol		1	Danger	Flame
Aspiration Hazard		1	Danger	Health
Gas under pressure		Liquefied gas	Warning	Gas cylinder
Eye Irritation		2	Warning	Exclamation
Skin Irritation		2	Warning	Exclamation
Specific Target Organ Toxicity	Single Exposure	3	Warning	Exclamation
Hazardous to the aquatic environment	Chronic	1	Warning	Environment

Note: The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

Label Elements

Signal Word	DANGER
Pictograms	Hazard Statements
	H222: Extremely flammable aerosol
	H304: May be fatal if swallowed and enters airways
	H280: Contains gas under pressure; may explode if heated

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Pictograms	Hazard Statements		
$\mathbf{\wedge}$	H319: Causes serious eye irritation		
	H315: Causes skin irritation		
$\mathbf{\dot{\mathbf{v}}}$	H336: May cause drowsiness or dizziness		
¥2	H410: Very toxic to aquatic life with long lasting effects		
Prevention	Precautionary Statements		
P102	Keep out of reach of children.		
P210	Keep away from heat, hot surfaces, sparks, flames, and other ignition sources. No Smoking.		
P211	Do not spray on an open flame or other ignition source.		
P251	Do not pierce or burn, even after use.		
P261	Avoid breathing mist, vapors or spray.		
P271	Use only outdoors or in a well-ventilated area.		
P280	Wear protective gloves and eye protection.		
P264	Wash hands thoroughly after handling.		
P273 Avoid release to the environment.			
Response	Precautionary Statements		
P301 + P310, P331	IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting.		
P302 + P352	IF ON SKIN: Wash with plenty of water.		
P332 + P313	If skin irritation occurs: Get medical advice or attention.		
P362 + P364	Take off contaminated clothing and wash it before reuse.		
P305 + P351 + P338	+ IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
P337 + P313	If eye irritation persists: Get medical advice or attention.		
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.			

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Response	Precautionary Statements
P312	Call a POISON CENTER or doctor if you feel unwell.
P391	Collect spillage.
Storage	Precautionary Statements
P410 + P412	Protect from sunlight. Do not expose to temperatures exceeding 50 °C [122 °F].
P403	Store in a well-ventilated place.
P405	Store locked up.
Disposal	Precautionary Statements
P501	Dispose of contents in accordance to local, regional, national, and international regulations.

Hazards Not Otherwise Classified

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
Simple Asphyxiant	May displace oxygen and cause rapid suffocation.	Warning	Not applicable
Defats skin	Repeated exposure may cause skin dryness or cracking.	Not applicable	Not applicable

Section 3: Composition/Information on Ingredients

CAS #	Chemical Name	%(weight)
142-82-5	n-heptane	37.5%
67-63-0	isopropanol	37.5%
75-37-6	1,1-difluoroethane ^{a)}	25%

a) Also known as HFC-152a



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Section 4: First-Aid Measures			
Exposure Condition	GHS Code/Symptoms/Precautionary Statements		
IF SWALLOWED	P301 + P310, P331		
Immediate Symptoms	burning sensation, abdominal pain, nausea, vomiting, headaches, dizziness, drowsiness (see inhalation symptoms)		
Response	Get emergency medical help immediately. Do NOT induce vomiting.		
IF IN EYES P305 + P351 + P338, P337 + P313			
Immediate Symptoms redness, severe irritation, pain			
Response	Rinse cautiously with water for at least 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
	If eye irritation persists: Get medical advice or attention.		
IF ON SKIN	P302 + P352, P332 + P313, P362 + P364		
Immediate Symptoms	redness, irritation, dry skin		
Response	Wash with plenty of water.		
	If skin irritation occurs: Get medical advice or attention.		
	Take off contaminated clothing and wash it before reuse.		
IF INHALED P304 + P340, P312, P308 + P313			
Immediate Symptoms	cough, dizziness, drowsiness, headaches, sore throat		
Response Remove person to fresh air and keep comfortable for breathing.			
	Call a POISON CENTER or doctor if you feel unwell		

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Section 5: Fire-Fighting Measures			
Extinguishing Media	In case of fire: Use dry chemical, carbon dioxide, chemical foam, or water spray to extinguish.		
	Use water spray to cool containers.		
Specific Hazards	Aerosols containers may erupt with force at temperatures above 50 °C [122 °F].		
	Produces irritating and toxic fumes in fires or in contact with hot surfaces.		
	The vapors are heavier than air and may accumulate in low- lying areas. Vapors may travel long distances and ignite at an ignition source, which can cause a flashback or an explosion.		
Combustion Products	Produces carbon oxides (CO, CO ₂).		
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.		

Section 6: Accidental Release Measures

Personal Protection	See personal protection recommendations in Section 8.	
Precautions for Response	Avoid breathing mist, spray or vapors. Remove or keep away all sources of extreme heat or open flames.	
Environmental Precautions	Avoid releasing to the environment.	
Containment Methods	Not applicable	
Cleaning Methods	Collect liquid in a sealable, solvent-resistant container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Wash spill area with soap and water to remove the last traces of residue.	
Disposal Methods	Dispose of spill waste according to Section 13.	

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Section 7: Handling and Storage		
Prevention	Keep out of reach of children.	
	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.	
	Do not pierce or burn, even after use.Do not spray on an open flame or other ignition source.	
	Avoid breathing mist, vapors or spray. Use only outdoors or in a well-ventilated area.	
	Avoid release to the environment.	
Handling	Wear protective gloves and eye protection.	
	Take off contaminated clothing and wash it before reuse.	
	Wash hands thoroughly after handling.	
	Collect spillage.	
Storage	Protect from sunlight. Do not expose to temperatures exceeding 50 °C [122 °F].	
	Store in a well-ventilated place.	
	Store locked up.	

Section 8: Exposure Controls/Personal Protection

Substances with Occupational Exposure Limit Values

Chemical Name	Country/ Provinces	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
n-heptane	ACGIH	400 ppm	500 ppm
	U.S.A. OSHA PEL	500 ppm	Not established
	Canada AB	400 ppm	500 ppm
	Canada BC	400 ppm	500 ppm
	Canada ON	400 ppm	500 ppm
	Canada QC	400 ppm	500 ppm
isopropanol	ACGIH	200 ppm (TWA)	400 ppm
	U.S.A. OSHA PEL	400 ppm	Not established
	Canada AB	200 ppm	400 ppm
	Canada BC	200 ppm	400 ppm
	Canada ON	200 ppm	400 ppm
	Canada QC	400 ppm	500 ppm

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Chemical Name	Country/ Provinces	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
1,1-difluoroethane	ACGIH U.S.A. OSHA PEL	Not established Not established	Not established Not established
Nota: Ingradiants are listed	Canada AB	Not established	Not established

Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH¹, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from the RTECS² database and from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

Engineering Controls

Ventilation	Keep airborne concentrations below the occupational exposure
	limits (OEL).

Personal Protective Equipment

Eye protection	Wear appropriate protective eyeglasses or chemical safety goggles.	
	RECOMMENDATION: Ensure that glasses have side shields for lateral protection.	
Skin Protection	For likely contacts, use of protective butyl rubber, fluorinated rubber, or other chemically resistant gloves.	
	For incidental contacts, nitrile, neoprene or other chemically resistant gloves.	
Respiratory Protection	For over-exposures up to 10 x OEL of mist, vapors, or spray, wear respirator such as a half-mask respirator with organic vapor cartridges.	
	Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.	
	RECOMMENDATION: Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.	

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

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Section 9: Physical and Chemical Properties			
Physical State	Liquid in aerosol format	Lower Flammability Limit ^{b)}	1%
Appearance	Colorless	Upper Flammability Limit ^{b)}	9%
Odor	Alcohol like	Vapor Pressure @21 °C	Not available
Odor Threshold	Not available	Vapor Density	>2 (Air = 1)
рН	Not available	Relative Density @25 °C	0.77
Freezing/Melting Point	Not available	Solubility in Water	Partially miscible
Initial Boiling Point ^{a)}	>83 °C [>181 °F]	Partition Coefficient n-octanol/water	Not available
Flash Point ^{a)}	-4 °C [24 °F]	Auto-ignition Temperature ^{c)}	≥285 °C [≥545 °F]
Evaporation Rate	>1 (ButAc = 1)	Decomposition Temperature	Not available
Flammability	Extremely flammable	Viscosity @40 °C	<20.5 mm ² /s

a) Values based on isopropanol

b) Calculated using Raoult's Law and Le Chatelier Principle

c) Values for based on the component with the lowest auto-ignition value

Section 10: Stability and Reactivity

Reactivity	At elevated temperatures, may react with aluminum and generate hydrogen gas.
Chemical Stability	Chemically stable at normal temperatures and pressures
Conditions to Avoid	Ignition sources, open flames, temperatures above 50 °C [122 °F], and incompatible substances. Vapors may form explosive mixture with air.
Incompatibilities	Strong oxidizing agents, strong acids, strong bases, halogenated compounds, aluminum at temperatures \geq 49 °C [\geq 120 °F]
Polymerization	Will not occur
Decomposition	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.
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Section 11: Toxicological Information

Summary of Effects and Symptoms by Routes of Exposure

Ingestion	May cause a burning sensation, abdominal pain, nausea, vomiting, headaches, dizziness, and drowsiness. (See also inhalation symptoms.)
Inhalation	May cause cough, dizziness, drowsiness, and sore throat.
Skin	May cause skin redness, irritation, and dry skin.
Eyes	Causes serious eye irritation, redness or pain.
Chronic	Prolonged or repeated exposure may cause skin dryness, cracking, as well as defatting the skin.

Acute Toxicity (Lethal Exposure Concentrations)

Chemical Name	LD50	LD50	LC50
	oral	dermal	inhalation
n-heptane	≥5 000 mg/kg	≥2 000 mg/kg	103 mg/L
	Rat	Rabbit	4 h Rat
propan-2-ol	3 600 mg/kg	12 800 mg/kg	16 000 ppm
	Rat	Rabbit	8 h Rat
1,1-difluoroethane	Not	Not	>437 500 ppm
	available	available	4 h Rat

Note: Toxicity data from the RTECS² and ECHA databases were consulted. The data from supplier SDS were also consulted.

Other Toxicological Effects			
Skin corrosion/irritation	N-heptane causes skin irritation.		
Serious eye damage/irritation	Propan-2-ol causes severe eye irritation based on Draize tests on rabbits.		
Sensitization (allergic reactions)	Based on available data, the classification criteria are not met.		
Carcinogenicity (risk of cancer)	Not classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP.		

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Mutagenicity (risk of heritable genetic effects)	Based on available data, the classification criteria are not met.
Reproductive Toxicity (risk to sex functions)	Based on available data, the classification criteria are not met.
Teratogenicity (risk of fetus malformation)	Based on available data, the classification criteria are not met.
STOT-single exposure	n-heptane and propan-2-ol can affect the central nervous system by inhalation causing drowsiness or dizziness.
STOT-repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	The liquid content is classified as Cat 1 aspiration hazard.

Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<u>http://echa.europa.eu</u>), and other reliable sources.

The n-heptane component is a chronic category 1 aquatic toxicant with minimal LC50 96 h of 4 mg/L for Carassius auratus (gold fish); EC50 48 h of 13 500 mg/L for Daphnia magna (water flea).

The propan-2-ol component is not classifiable as an environmental toxicant with a minimal LC50 96 h of 9 640 mg/L for Pimephales promelas (fathead minnow); EC50 24 h of 5 102 mg/L for Daphnia magna (water flea); EC50 24 h of >2 000 mg/L for Pseudokirchneriella subcapitata (green algae).

The 1,1-difluoroethane substance is not classifiable as an environmental toxicant (with minimal LC50 96 h of 296 mg/L for unspecified fish; 147 mg/L 24 h Daphnia magna (water flea); 48 mg/L calculated for algae).

Acute Ecotoxicity

See chronic ecotoxicity.

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Chronic Ecotoxicity

Category 1 Very toxic to aquatic life with long lasting effects Avoid release to the environment. Collect spillage.

Biodegradability

Not available.

Other Effects

Actual VOC (Volatile Organic Compounds) content according to the US (EPA) and Canadian (CEPA) authorities.

Actual VOC = 75% [578 g/L]

Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

Section 14: Transport Information

Ground

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations); **USA CFR 49 Regulations** (Parts 100 to 185).



UN number: UN1950 Shipping Name: AEROSOLS, flammable Class: 2.1 Packing Group: Not applicable Marine Pollutant: Yes

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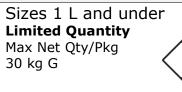


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Air

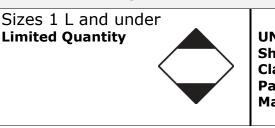
Refer to ICAO-IATA Dangerous Goods Regulations.



UN number: UN1950 Shipping Name: AEROSOLS, flammable Class: 2.1 Packing Group: Not applicable Marine Pollutant: Yes

Sea

Refer to IMDG regulations.



UN number: UN1950 Shipping Name: AEROSOLS, flammable Class: 2.1 Packing Group: Not applicable Marine Pollutant: Yes

Note: Shipper must be appropriately <u>trained and certified</u> before involvement with the transport of dangerous goods.

Section 15: Regulatory Information

Canada

Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)

All hazardous ingredients are listed on the DSL.

Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

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USA

Other Classifications

HMIS® RATING

HEALTH:	*	2
FLAMMABILITY:		3
PHYSICAL HAZARD:		0
PERSONAL PROTECTION:		

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains propan-2-ol (CAS # 67-63-0) which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, USA).

This product does not contain any of the listed substances.

Europe

RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

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SDS Prepared by	MG Chemicals' Regulatory Department	
Date of Review	view 26 February 2020	
Supersedes	Not applicable	
Reason for Changes:	First release	

Reference

1) ACGIH 2017 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).

2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

Abbreviations

- ACGIH American Conference of Governmental Industrial Hygienists (USA)
- ECHA European Chemicals Agency
- EU European Union
- EC50 Half maximal effective concentration
- EL50 Half maximal effective loading
- IARC International Agency for Research on Cancer
- NOELR No observable effect loading ratio
- NTP National Toxicology Program
- GHS Globally Harmonized System of Classification of Labeling of Chemicals
- LC50 Lethal Concentration 50%
- LCLo Lowest published lethal concentration
- LD50 Lethal Dose 50%
- OEL Occupational Exposure Limit
- PEL Permissible Exposure Limit
- SDS Safety Data Sheet
- STEL Short-Term Exposure Limit
- TCLo Lowest published toxic concentration
- TWA Time Weighted Average
- VOC Volatile Organic Content

Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at <u>www.mgchemicals.com</u>.

Email: support@mgchemicals.com

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Disclaimer This safety data sheet is provided as an information resource only. *M.G. Chemicals, Ltd.* believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to query and verify any information seeming suspect where doubt on the validity may exist. The buyer assumes all responsibility of using and handling the product in accordance with local, regional, national, and international regulations.

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